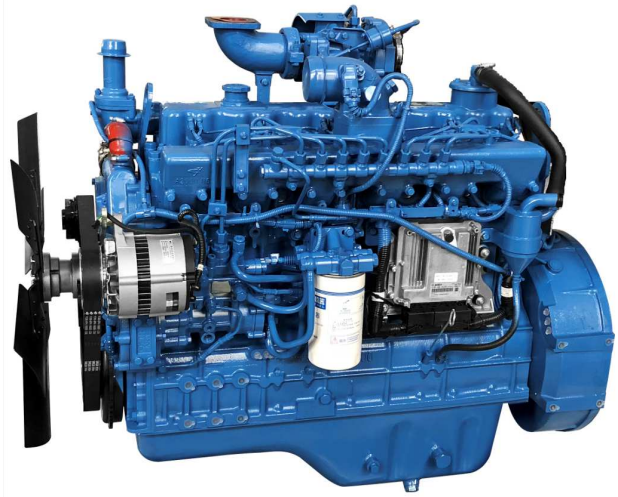
Version: 2019V01 Implemented on: May 1, 2019

YC6A230-D30

Prime power: 155 kW @ 1500 r/min

Standby power: 171kW @ 1500 r/min



Definitions

Prime Power

It corresponds to the prime rated power (PRP) of GB/T 2820 and ISO 8528, and refers to the maximum power accessible at the variable load for an unlimited running hours per year, with the maintenance intervals and procedures being carried out as prescribed by Yuchai, and the allowed average output power within 24 h shall not be higher than 70% of the prime power.

Standby Power

It corresponds to the emergency standby power (ESP) of GB/T 2820 and ISO 8528, and refers to the maximum power accessible at a certain variable load series in the event of a utility power outage or under test conditions for an limited running hours up to 200 h per year, with the maintenance intervals and procedures being carried out as prescribed by Yuchai. The allowed average output power within 24 h shall not be higher than 70% of the standby power.

Main technical parameters

Number of cylinders 6

Configuration ..... Vertical, in-line

Aspiration ..... Turbocharged, air-air intercooled

Combustion system ..... Direct injection

Compression ratio 17.5:1

Bore ..... 108 mm

Stroke ..... 132 mm

Displacement 7.255L

Rotation……Counterclockwise (viewed from the flywheel end)

Firing order (viewed from the belt pulley end)…….....1-5-3-6-2-4

Dry weight (without radiator) .....725 kg

Wet weight (without radiator) ..... 750 kg

Overall dimensions

Length (from front end of radiator to rear end of air filter)

……...1740 mm

Width .....960 mm

Height (with radiator and mounting support)..... …....1160 mm

Centre of gravity (dry engine, with the center of the rear end face of the flywheel shell as the origin)

From the rear end face of the flywheel……589 mm

Height relative to the center of the crankshaft……..215mm

Centerline deviation relative to the crankshaft center gravity

……-29.4 mm

Moments of rotation inertia

Engine .....1.9 kg·m^2

Flywheel .....1.5 kg·m^2

Performance rating

Speed droop ..... ≤0.5 %

Steady state speed band ..... ≤0.5 %

Test conditions

Ambient temperature .....25 ℃

Atmospheric pressure..... 100 kPa

Relative humidity .....30 %

Max. operating intake resistance ..... ≤5 kPa

Exhaust backpressure limit..... ≤10 kPa

Fuel temperature (fuel inlet pump)……..…..38±2 ℃

Attention: Unless otherwise explicitly specified, all parameter data are measured under standard test condition as above. If the engine is operated under other test conditions rather than the test condition above, it shall be adjusted properly according to the actual environment. Contact the Yuchai Technical Service Department for details.

Matching parameters

Designation	Unit	Matching parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Gross engine power	kW	171	155
Net engine power	kW	165	150
Fan power consumption (belt pulley driven)	kW	5	5
Other power loss	kW	1	0
Mean effective pressure	MPa	1.87	1.70
Intake air flow	m^3 /min	11.1	10.7
Exhaust temperature limit (after turbocharger)	℃	480	467
Exhaust flow	m^3 /min	31.0	29.8
Boost pressure ratio		2.9	2.8
Thermal efficiency	%	39.6	39.3
Mean piston speed	m/s	6.6	6.6
Coolant flow	L/min	321	321
Cooling fan air flow	m^3 /min	277.8	277.8
Typical gen-set electrical output (power factor:0.8)	kW	150	136
	kVA	187.5	170
Assumed generator efficiency	%	91.4	90.6

Energy balance parameters

Note: The calorific value of diesel is 42,770 kJ/kg

Designation	Unit	Energy balance parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Total fuel chemical energy	kW	432	394
Output power (gross)	kW	171	155
Output power (net)	kW	165	150
Fan power consumption	kW	5	5
Other power loss	kW	1	0
Heat dissipation capacity(coolant circulation)	kW	89	82
Heat dissipation capacity(intake intercooled system)	kW	41	38
Heat dissipation of exhaust	kW	124	113
Heat dissipation of thermal radiation	kW	7	6

Heat dissipating capacity of Yuchai engine with A9FE0-1316100 radiator at an ambient temperature of 50℃ is as follows:

Designation	Unit	Energy balance parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Total fuel chemical energy	kW	436	398
Output power (gross)	kW	171	155
Output power (net)	kW	165	150
Fan power consumption	kW	5	5
Other power loss	kW	1	0
Heat dissipation capacity(coolant circulation)	kW	91	83
Heat dissipation capacity(intake intercooled system)	kW	42	39
Heat dissipation of exhaust	kW	125	115
Heat dissipation of thermal radiation	kW	7	6

Cooling system

Total coolant capacity……54.66 L

Engine coolant capacity……20.66 L

Radiator coolant capacity……..30 L

Pipeline coolant capacity……..4 L

Engine max. outlet coolant temperature……...97℃

Pressure difference between inlet and outlet of water pump (max. hydrostatic head)……..48 kPa

Thermostat operation temperature

Initial open……..(70±2)℃

full open……..＜80℃

Max. coolant temperature rise:

-Standby power……8℃

-Prime power……7℃

Radiator

Cooling area……71.3m^2

Dry weight……100kg

Core material……..Aluminum

Number of lines.....88

Density of core……13 cooling fins/inch

Width of core……892 mm

Height of core……..820 mm

Min. pressure of pressure cap.....(50±5)kPa

Coolant resistance limit……25 kPa

Intercooler

Cooling area……40.4 m^2

Core material……..Aluminum

Number of lines……38

Density of core……..11 cooling fins/inch

Width of core……880 mm

Height of core……800 mm

Air resistance limit……..15 kPa

Coolant pump

Rotation speed……3350 r/min

Drive mode.....Pulley driven

Fan

Diameter……670 mm

Drive ratio……..0.64:1

Material……..Steel

Number of blades……..6

Type……..Blowing

Intake system

Air filter

Max. intake resistance:

-Clean air filter ..... 3.0 kPa

-Dirty air filter .....3.5 kPa

-Air filter type.....Dry-type, filter cartridge of paper

Inclination

Transverse inclination/longitudinal inclination (volume of engine oil sump: 20 L) .....10°/ 10°

Fuel system

Injection system……..High pressure common rail

Injector

Type……Electronically controlled, with multiple jets

Injector opening pressure……Electronically controlled

Fuel pump

Drive mode ..... Gear driven

Fuel delivery pump flow @1500 rpm ..... 5 L/min

Max. fuel inlet temperature limit.....70 ℃

Allowed fuel inlet pressure of front end of fuel delivery pump (absolute pressure)..... .(35~100) kPa

Maximum fuel return pressure of fuel pump .....20 kPa

Fuel filter

Pre- filter

Rated flow..... 7 L/min

Max. original resistance..... . ≤10 kPa

Water separation efficiency at the rated flow ..... .≥95 %

Filter efficiency:

For particles of 25 μm.....99 %

For particles of 10 μm.....85 %

Fine- filter

Rated flow..... 7 L/min

Max. original resistance..... ≤ 7 kPa

Filtering efficiency:

For particles of 10 μm.....99.6 %

For particles of 15 μm.....99.99 %

Fuel consumption

Note: The density of diesel is 0.835 kg/L。

Load condition	1500 r/min	
	g/(kW·h)	L/h
Standby	212.8	43.5
Prime	214.3	39.8
75% prime	226.8	31.6
50% prime	236.3	21.9

Lubricating system

Total oil capacity(dry engine) .....24 L

Total oil capacity(oil change) 22L

Oil sump capacity - low level/high level .....16/22 L

Max. oil temperature (in oil sump) .....120 ℃

Operating oil temperature(in oil sump)..... (90~115) ℃

Oil pressure(idle speed) ..... .≥120 kPa

Oil pressure(rated speed)..... (300~600) kPa

Oil-fuel consumption ratio..... .＜0.2%

Oil filter

The filtering efficiency at the rated flow of 60 L/min and the assembly initial resistance ≤25 kPa:

For 15μm≤particles＜20μm.....＞75%

For 20μm≤particles＜30μm.....＞95%

For 30μm≤particles＜40μm.....＞99%

For particles≥40μm.....＞99.9999%

Electric system

Type.....Negative ground

Charger

Voltage 28V/14V

Output current 35A/65A

Starter

Type ..... .Electric start, 1

Voltage 24V/12V

Power 6 kW/5.5kW

Number of teeth of flywheel..... .110

Number of teeth of starter..... 11

Cold start (test data, for reference only)

24 V					
Battery specification×quantity:12V/180Ah×2					
Starting temperature	℃	-15	-20	-25	-32
Starting speed	r/min	200	146	113	86
Starting current	A	339	451	527	600
Starting voltage	V	21.2	18.9	18.3	16.7
Starting time	s	2.5	1.8	3.3	6.4
Preheating time	s	0	35	50	60
12 V					
Battery specification×quantity:12V/195Ah×2(in parallel)					
Starting temperature	℃	-15	-20	-25	-30
Starting speed	r/min	117.71	95.71	81.98	55.45
Starting current	A	720.7	798.44	895.62	1050.95
Starting voltage	V	8.47	7.57	6.96	6.02
Starting time	s	4.3	2.5	4.4	7.8
Preheating time	s	0	35	45	55

Auxiliary intake heater

Type..... Grating-type

Specification .....2.1 kW

Water preheater

Recommended specification. .....2 kW/220 V

Engine preheater water outlet interface (thermostat)... . NPT 3/8

Engine preheater water inlet interface (distributor)..... . NPT 1/2

Oil heater

Recommended specification. ..... .90 W/220 V

Interface (oil sump, 1)..... . M22×1.5

Exhaust system

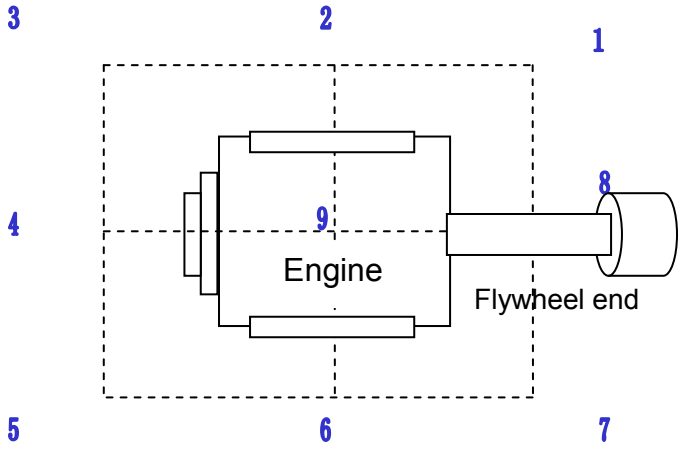
Max. exhaust backpressure.....10 kPa

Inner diameter of exhaust port pipe.....Φ79 mm

Noise

Noise data (155 kW @ 1500 r/min)

Position	Noise Lp, dB(A)
1	86.6
2	91.7
3	86.4
4	91.5
5	90.1
6	90.3
7	85.3
8	87.7
9	89.6



Noise spectrum (155kW @ 1500 r/min)

Frequency, Hz	Noise, dB(A)
63	40.1
125	53.0
250	68.8
500	75.2
1k	76.5
2k	79.7
4k	78.1
8k	74.5
16K	77.9