

# YC6TD1000-D30

Prime power: 668 kW @ 1500 r/min

Standby power: 735 kW @ 1500 r/min



## Definitions

### Prime Power

It corresponds to the prime rated power (PRP) of GB/T 2820 and ISO 8528, and refers to the maximum power accessible at the variable load for an unlimited running hours per year, with the maintenance intervals and procedures being carried out as prescribed by Yuchai, and the allowed average output power within 24 h shall not be higher than 70% of the prime power.

### Standby Power

It corresponds to the emergency standby power (ESP) of GB/T 2820 and ISO 8528, and refers to the maximum power accessible at a certain variable load series in the event of a utility power outage or under test conditions for an limited running hours up to 200 h per year, with the maintenance intervals and procedures being carried out as prescribed by Yuchai. The allowed average output power within 24 h shall not be higher than 70% of the standby power.

## Main technical parameters

Number of cylinders.....	6
Configuration.....	Vertical, in-line
Aspiration.....	Turbocharged, air-air intercooled
Combustion system.....	Direct injection
Compression ratio.....	14:1
Bore.....	152 mm
Stroke.....	180 mm
Displacement.....	19.6 L
Rotation.....	Counterclockwise (viewed from the flywheel end)
Firing order (viewed from the belt pulley end).....	1-5-3-6-2-4
Dry weight (without radiator).....	1900 kg
Wet weight (without radiator).....	2000 kg

## Overall dimensions

Length (from front end of radiator to rear end of air filter).....	2445 mm
Width (with radiator).....	1828 mm
Height (with radiator and mounting support).....	1827 mm

## Centre of gravity (dry engine, with the center of the rear end face of the flywheel shell as the origin)

From the rear end face of the flywheel....	799 mm
Height relative to the center of the crankshaft....	181 mm

Centerline deviation relative to the crankshaft center gravity.....	23 mm
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## Moments of rotation inertia

Engine.....	6.25 kg · m <sup>2</sup>
Flywheel.....	4.08 kg · m <sup>2</sup>

## Performance rating

Speed droop.....	≤0.1 %
Steady state speed band.....	≤0.5 %

## Test conditions

Ambient temperature.....	25 °C
Atmospheric pressure.....	100 kPa
Relative humidity.....	30 %
Max. operating intake resistance.....	≤5 kPa
Exhaust backpressure limit.....	≤10 kPa
Fuel temperature (fuel inlet pump).....	38±2 °C

**Attention: Unless otherwise explicitly specified, all parameter data are measured under standard test condition as above. If the engine is operated under other test conditions rather than the test condition above, it shall be adjusted properly according to the actual environment. Contact the Yuchai Technical Service Department for details.**

## Matching parameters

Designation	Unit	Matching parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Gross engine power	kW	735	668
Net engine power	kW	705	638
Fan power consumption (belt pulley driven)	kW	29	29
Other power loss	kW	1	1
Mean effective pressure	MPa	3.00	2.73
Intake air flow	m <sup>3</sup> /min	41.5	40
Exhaust temperature limit (after turbocharger)	°C	585	552
Exhaust flow	m <sup>3</sup> /min	174	167.2
Boost pressure ratio		3.92	3.71
Thermal efficiency	%	39.6	40.4
Mean piston speed	m/s	9	9
Coolant flow	L/min	630	630
Cooling fan air flow (Static pressure 459kPa)	m <sup>3</sup> /min	1285	1285
Typical gen-set electrical output (power factor:0.8)	kW	660	600
	kVA	825	750
Assumed generator efficiency	%	93.6	94

## Energy balance parameters

**Note:** The calorific value of diesel is 42,770 kJ/kg

Designation	Unit	Energy balance parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Total fuel chemical energy	kW	1857	1653
Output power (gross)	kW	735	668
Output power (net)	kW	705	638
Fan power consumption	kW	29	29
Other power loss	kW	1	1
Heat dissipation capacity(coolant circulation)	kW	440	400
Heat dissipation capacity(intake intercooled system)	kW	198	173
Heat dissipation of exhaust	kW	436	381
Heat dissipation of thermal radiation	kW	48	31

Heat dissipating capacity of Yuchai engine with TD8D0-1316100SF1 radiator at an ambient temperature of 50°C is as follows( water):

Designation	Unit	Energy balance parameters	
		Standby	Prime
		50 Hz @ 1500 r/min	
Total fuel chemical energy	kW	1880	1675
Output power (gross)	kW	735	668
Output power (net)	kW	705	638
Fan power consumption	kW	29	29
Other power loss	kW	1	1
Heat dissipation capacity(coolant circulation)	kW	446	406
Heat dissipation capacity(intake intercooled system)	kW	204	178
Heat dissipation of exhaust	kW	442	389
Heat dissipation of thermal radiation	kW	51	34

### Cooling system

Total coolant capacity.....	160 L
Engine coolant capacity.....	47 L
Radiator coolant capacity.....	106 L
Pipeline coolant capacity.....	7 L
Engine max. outlet coolant temperature.....	97°C
Thermostat operation temperature	
Initial open.....	(75±2)°C
full open.....	(85±2)°C
Max. coolant temperature rise:	
-Standby power.....	9.0°C
-Prime power.....	7.0°C

### Radiator & Intercooler

Dry weight.....	476kg
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### Radiator

Cooling area.....	350m <sup>2</sup>
Core material.....	Aluminum
Width of core.....	1748 mm
Height of core.....	1250 mm
Thickness of core.....	122 mm
Min. pressure of pressure cap.....	(50±5)kPa
Coolant resistance limit.....	25 kPa

### Intercooler

Cooling area.....	158 m <sup>2</sup>
Core material.....	Aluminum
Width of core.....	1748 mm
Height of core.....	1250 mm
Thickness of core.....	88 mm
Air resistance limit.....	10 kPa

### Coolant pump

Rotation speed.....	2658 r/min
Drive mode.....	Pulley driven

### Fan

Diameter.....	1250 mm
Drive ratio.....	0.758:1
Material.....	Plastic
Number of blades.....	8
Type.....	Blowing

### Intake system

#### Air filter

Max. intake resistance:	
-Clean air filter.....	3.5 kPa
-Dirty air filter.....	5 kPa
-Warning of intake resistance.....	6.2 kPa
-Air filter type.....	Dry-type, filter cartridge of paper
Rated flow.....	3000m <sup>3</sup> /h

### Inclination

Transverse inclination/longitudinal inclination (volume of engine oil sump: 52 L) .....	10°/10°
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### Fuel system

Injection system.....	High pressure common rail
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#### Injector

Type.....	Electronically controlled, with multiple jets
Injector opening pressure.....	Electronically controlled

### Fuel pump

Drive mode .....	Gear driven
Fuel delivery pump flow @1,500 rpm .....	/
Max. fuel inlet temperature limit.....	70 °C
Allowed fuel inlet pressure of front end of fuel delivery pump (absolute pressure).....	(15~70) kPa
Maximum fuel return pressure of fuel pump.....	20 kPa

### Fuel filter

#### Pre- filter

Rated flow.....	7 L/min
Max. original resistance .....	12 kPa
Water separation efficiency at the rated flow ..	≥95 %
Filter efficiency:	

For particles of 25 μ m .....	≥99 %
For particles of 10 μ m .....	≥85 %

#### Fine- filter

Rated flow.....	15 L/min
Max. original resistance .....	10 kPa
Filtering efficiency:	
For particles of 10 μ m .....	≥99.6 %
For particles of 3 μ m .....	≥98.5 %

### Fuel consumption

**Note:** The density of diesel is 0.835 kg/L.

Load condition	1500 r/min	
	g/(kW · h)	L/h
Standby	212.6	187.1
Prime	208	166.4
75% prime	207.4	124.4
50% prime	210.3	84.1

### Lubricating system

Total oil capacity(dry engine) .....56 L  
 Total oil capacity(oil change) .....52 L  
 Oil sump capacity - low level/high level .....36/52 L  
 Max. oil temperature (in oil sump) ..... 120 °C  
 Operating oil temperature(in oil sump) ..... (90~115) °C  
 Oil pressure(idle speed)..... ≥120 kPa  
 Oil pressure(rated speed)..... (250~500) kPa  
 Oil-fuel consumption ratio ..... ≤0.3 %

### Oil filter

The filtering efficiency at the rated flow of 180 L/min and the assembly initial resistance ≤50 kPa:

For 15 μ m ≤ particles < 20 μ m ..... > 75%  
 For 20 μ m ≤ particles < 30 μ m ..... > 95%  
 For 30 μ m ≤ particles < 40 μ m ..... > 99%  
 For particles ≥ 40 μ m ..... > 99.9999%

### Electric system

Type.....Negative ground

#### Charger

Voltage ..... 28V  
 Output current..... 27A

#### Starter

Type .....Electric start, 2  
 Voltage ..... 24V  
 Power .....7.5kW  
 Number of teeth of flywheel.....124  
 Number of teeth of starter ..... 11

### Cold start (test data, for reference only)

24 V					
Battery specification × quantity: 12V/195Ah × 4					
Starting temperature	°C	-15	-20	-25	-32
Starting speed	r/min	158	112	99	99
Starting current	A	500	655	639	850
Starting voltage	V	17.4	16.3	14.4	16.2
Starting time	s	5.7	4.3	4.4	6.1
Preheating time	s	0	40	50	60

### Auxiliary intake heater

Type..... Grating-type  
 Specification ..... 3.9 kW

### Water preheater

Recommended specification..... 5 kW/220 V  
 Engine preheater water outlet interface..... NPT 3/4  
 Engine preheater water inlet interface..... NPT 3/4

### Oil heater

Recommended specification..... 300 W/220 V  
 Interface (oil sump, 1) ..... M22 × 1.5

### Exhaust system

Max. exhaust backpressure ..... 10 kPa  
 Inner diameter of exhaust port pipe..... φ168 mm

## Noise

Noise data (668 kW @ 1500 r/min)

Position	Noise, L <sub>p</sub> dB(A)
1	101.43
2	104.29
3	101.22
4	102.06
5	102.32
6	104.38
7	100.83
8	105.25
9	104.43

